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APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/777,735		02/06/2001	Edward E. Williams	GOEA 1803001	8711	
32233	7590	06/15/2005		EXAM	EXAMINER	
STORM L.	L. P .			FLORES SANO	FLORES SANCHEZ, OMAR	
BANK OF A	MERICA	A PLAZA				
901 MAIN S	TREET.	SUITE 7100	ART UNIT	PAPER NUMBER		
DALLAS, T	,		3724			

DATE MAILED: 06/15/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)	
		09/777,735	WILLIAMS, EDWARD E.	
	Office Action Summary	Examiner	Art Unit	·
		Omar Flores-Sánchez	3724	
Period fo	The MAILING DATE of this communicator Reply	tion appears on the cover sheet	with the correspondence address -	
THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR MAILING DATE OF THIS COMMUNICA insions of time may be available under the provisions of 3' SIX (6) MONTHS from the mailing date of this communical period for reply specified above is less than thirty (30) do period for reply is specified above, the maximum statutoure to reply within the set or extended period for reply will, reply received by the Office later than three months after the patent term adjustment. See 37 CFR 1.704(b).	ATION. 7 CFR 1.136(a). In no event, however, may cation. ays, a reply within the statutory minimum of the statutory minimum of the statutory will expire SIX (6) Minimum by statute, cause the application to become	a reply be timely filed hirty (30) days will be considered timely. ONTHS from the mailing date of this communica ABANDONED (35 U.S.C. § 133).	ation.
Status	·			•
1)⊠	Responsive to communication(s) filed of	on <i>03 March 2005</i> .		
, —		∑ This action is non-final.		
3)□	Since this application is in condition for	_	atters, prosecution as to the merits	s is
,—	closed in accordance with the practice	•	•	
Dispositi	ion of Claims			
5)[Claim(s) <u>1,2,4,6-10,12,14-16 and 41-44</u> 4a) Of the above claim(s) is/are v Claim(s) is/are allowed. Claim(s) <u>1,2,4,6-10,12,14-16 and 41-44</u>	withdrawn from consideration.	on. _.	
7)	Claim(s) is/are objected to.			
8)□	Claim(s) are subject to restriction	n and/or election requirement.		
Applicati	ion Papers			
9)[The specification is objected to by the E	xaminer.		
10)	The drawing(s) filed on is/are: a)	I accepted or b) dobjected t	o by the Examiner.	
	Applicant may not request that any objection	n to the drawing(s) be held in abey	ance. See 37 CFR 1.85(a).	•
	Replacement drawing sheet(s) including the	correction is required if the drawing	ng(s) is objected to. See 37 CFR 1.12	!1(d).
11)	The oath or declaration is objected to by	the Examiner. Note the attach	ed Office Action or form PTO-152	•
Priority ι	ınder 35 U.S.C. § 119			
a)	Acknowledgment is made of a claim for All b) Some * c) None of: Certified copies of the priority doc Certified copies of the priority doc Copies of the certified copies of the application from the International see the attached detailed Office action for	cuments have been received. cuments have been received in the priority documents have bee Bureau (PCT Rule 17.2(a)).	Application No en received in this National Stage	
Attachmen	nt(s)	.		
1) 🔯 Notic	ce of References Cited (PTO-892)		v Summary (PTO-413)	
3) 🔲 Infon	ce of Draftsperson's Patent Drawing Review (PTO- mation Disclosure Statement(s) (PTO-1449 or PTO er No(s)/Mail Date		o(s)/Mail Date f Informal Patent Application (PTO-152)	

DETAILED ACTION

1. This action is in response to applicant's amendment received on 03/03/05.

Claim Rejections - 35 USC § 112

2. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

3. Claim 7 is rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claim(s) contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. The subject matter is "the second material are sharpened before inserting them into each channel". In the specification, page 4, lines 22-24, applicant said that "after the cutting blade is secured into the cutting blade holder, the cutter may be sharpened", which is evidence that the above subject matter was not described.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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5. Claims 1-2, 6-10, 14-16, 41-43 and 44 are rejected under 35 U.S.C. 103(a) as being unpatentable over Weddell (1762111) in view of Altenburg (4251198) and Van Osenbruggen (5947805).

Weddell discloses the method for manufacturing a rotatable cutting blade substantially as claimed including: selecting a substantially circular cutting blade holder 10 made of a first material having two spaced apart faces (spaced by the width of the blade holder), having a plurality of cutting blade channels 12 forming an angle with respect to a plane defined by the faces, inserting a piece of a second material 11, the piece of second material having sufficient height to extend at least one edge of the cutting blade beyond the plane defined by at least one face one face (Fig. 10), the second material is sharpened before inserting them into each channel (Fig. 2) and the first material made of carbon steel(col. 1, line 24). Weddell does not show forming a cutting plane parallel to the plane defined by at least one face of the cutting blade holder, bonding each said piece of second material, sharpening said pieces and at least a portion of at least one edge of the cutting blade is sharpened such that the sharpened edge is parallel to the plane defined by the face. However, Altenburg teaches the use of at least one edge 30 of the cutting blade that is sharpened such that the sharpened edge is parallel to the plane defined by the face (Fig. 3) for the purpose of defining an effective cutting edge for cutting extruded material. It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified Weddell's device by providing the step of the cutting blade that is sharpened such that the sharpened edge is parallel to the plane defined by the face as taught by Altenburg in order to obtain a device that defines an effective cutting edge for cutting extruded material.

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Regarding the step of bonding each said piece of second material to said cutting blade holder, sharpening said pieces and brazing with a solder along substantially the entire length of said cutter blade channel, Van Osenbruggen teaches the step of bonding each said piece of second material to said cutting blade holder (col. 9, line 53-54), sharpening said pieces (col. 5, lines 3-6 and col. 9, lines 40-42) and brazing with a solder along substantially the entire length of said cutter blade channel (col. 9, line 38-39) for the purpose of attaching the cutter to the holder and making the device practical for commerce. It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified Weddell's device by providing the step of bonding each piece of second material to the cutting blade holder, sharpening the pieces and brazing with a solder along substantially the entire length of the cutter blade channel as taught by Van Osenbruggen in order to obtain an easy attachment of the cutter to the blade holder and make the device practical for commerce.

6. Claims 4 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Van Osenbruggen as applied to claims 1 and 9 above, and further in view of Kubis.

The modified device of Weddell discloses the method for manufacturing a rotatable cutting blade substantially as claimed except for molding process. However, Kubis teaches the use of a molding process (see col. 4, line 11-13 and 15-17) for the purpose of obtaining a high level of dimensional accuracy. It would have been obvious to one having ordinary skill in the art at the time the invention was made to have modified Weddell's device by providing the molding process as taught by Kubis in order to obtain a high level of dimensional accuracy for the blade holder.

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Response to Arguments

7. Applicant's arguments with respect to claims have been considered but are moot in view of the new ground(s) of rejection. Applicant argues that there are only two situations where the blades can be sharpened: before securing and after securing. However, the specification provides evidence that only one situation is performed, where the blades is sharpened after securing.

Conclusion

8. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. DiLullo et al., Pearson and Geiser et al. are cited to show related device.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Omar Flores-Sánchez whose telephone number is 571-272-4507. The examiner can normally be reached on 8:00-5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan Shoap can be reached on 571-272-4514. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

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Allan N. Shoap Supervisory Patent Examiner Group 3700

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).